IN THE CLAIMS

1-15 (Cancelled)

- 16. (Currently Amended) A metal structure for forming an acid-containing part into a desired shape, the metal structure comprising a steel surface having deposited thereon an adhesive mixture of an acid-impervious polymer particulate and a high curing temperature powder adhesive to adhere the particulate to the steel surface, the adhesive having a curing temperature lower than a maximum_acid-impervious temperature level of the particulate, the adhesive mixture being operative to form an acid-impervious barrier at temperatures above 500°F to mitigate the acid of the part from penetrating therethrough.
- 17. (Previously added) A metal structure as claimed in Claim 16 wherein the polymer particulate is a polyamide particulate.
- 18. (Previously added) A metal structure as claimed in Claim 17 wherein the polyamide particulate is acid impervious up to about 700°F.
- 19. (Previously added) A metal structure as claimed in Claim 18 wherein the powder adhesive is heat curable at a temperature below about 650°F.
- 20. (Currently Amended) A metal curing fixture for forming an acideontaining part into a desired shape, the metal curing fixture comprising a steel surface
 having deposited thereon an adhesive mixture of an acid-impervious polymer particulate
 and a high curing temperature powder adhesive to adhere the particulate to the steel
 surface, the adhesive having a curing temperature lower than a maximum acidimpervious temperature level of the particulate, the adhesive mixture being operative to

form an acid-impervious barrier at temperatures above 500°F. to mitigate the acid of the part from penetrating therethrough.

- 21. (Previously added) A metal curing fixture as claimed in Claim 20 wherein the polymer particulate is a polyamide particulate.
- 22. (Previously added) A metal curing fixture as claimed in Claim 21 wherein the polyamide particulate is acid impervious up to about 700°F.
- 23. (Previously added) A metal curing fixture as claimed in Claim 22 wherein the powder adhesive is heat curable at a temperature below about 650°F.
- 24. (Previously added) The metal structure as claimed in Claim 16 wherein the acid-impervious polymer particulate has a total surface area of 0.008 square inches for evenly dispersing the acid-impervious polymer particulate throughout the mixture when the mixture is being cured.
- 25. (Previously added) The metal curing fixture as claimed in Claim 20 wherein the acid-impervious polymer particulate has a total surface area of 0.008 square inches for evenly dispersing the acid-impervious polymer particulate throughout the mixture when the mixture is being cured.
- 26. (Currently Amended) A metal structure for forming an acid-containing part into a desired shape, the metal structure comprises a steel surface having deposited thereon a mixture of an acid-impervious polymer particulate and an adhesive, the adhesive having a curing temperature lower than a maximum acid-impervious temperature level of the particulate.
- 27. (Previously added) The metal structure of Claim 26 wherein the adhesive has a high curing temperature.

- 28. (Previously added) The metal structure of Claim 27 wherein the adhesive is in powder form.
- 29. (Currently amended) The metal structure of Claim 28 wherein the adhesive mixture is operative to form an acid-impervious barrier at temperatures above 500°F to mitigate the acid of the steel a part from penetrating therethrough.
- 30. (Previously added) The metal structure of Claim 29 wherein the mixture adheres the particulate to the steel surface.
- 31. (Currently amended) The metal structure of Claim 26 wherein the curing temperature of the adhesive is greater than a leaching temperature of the an acid containing part to be formed on the metal structure.
- 32. (Currently amended) The metal structure of Claim 31 wherein the adhesive is in powder form.
- 33. (Currently amended) The metal structure of Claim 32 wherein the adhesive mixture is operative to form an acid-impervious barrier above a leaching temperature of the part to mitigate the acid of the steel part from penetrating therethrough.
- 34. (Previously added) The metal structure of Claim 33 wherein the polymer particulate is a polyamide particulate.
- 35. (Previously added) The metal structure of Claim 34 wherein the powder adhesive is heat curable at a temperature below about 650°F.
- 36. (Previously added) The metal structure of Claim 35 wherein the acid-impervious particulate has a total surface area of about 0.008 square inches for providing a smooth surface finish.



37. (New) The metal structure of Claim 16 wherein the adhesive has a curing temperature above about 500°F.

38. (New) The metal structure of Claim 20 wherein the adhesive has a curing temperature above about 500°F.